



FORD CUSTOM [23+] VW TRANSPORTER [24+]

ATZ

INSTALLATION GUIDE



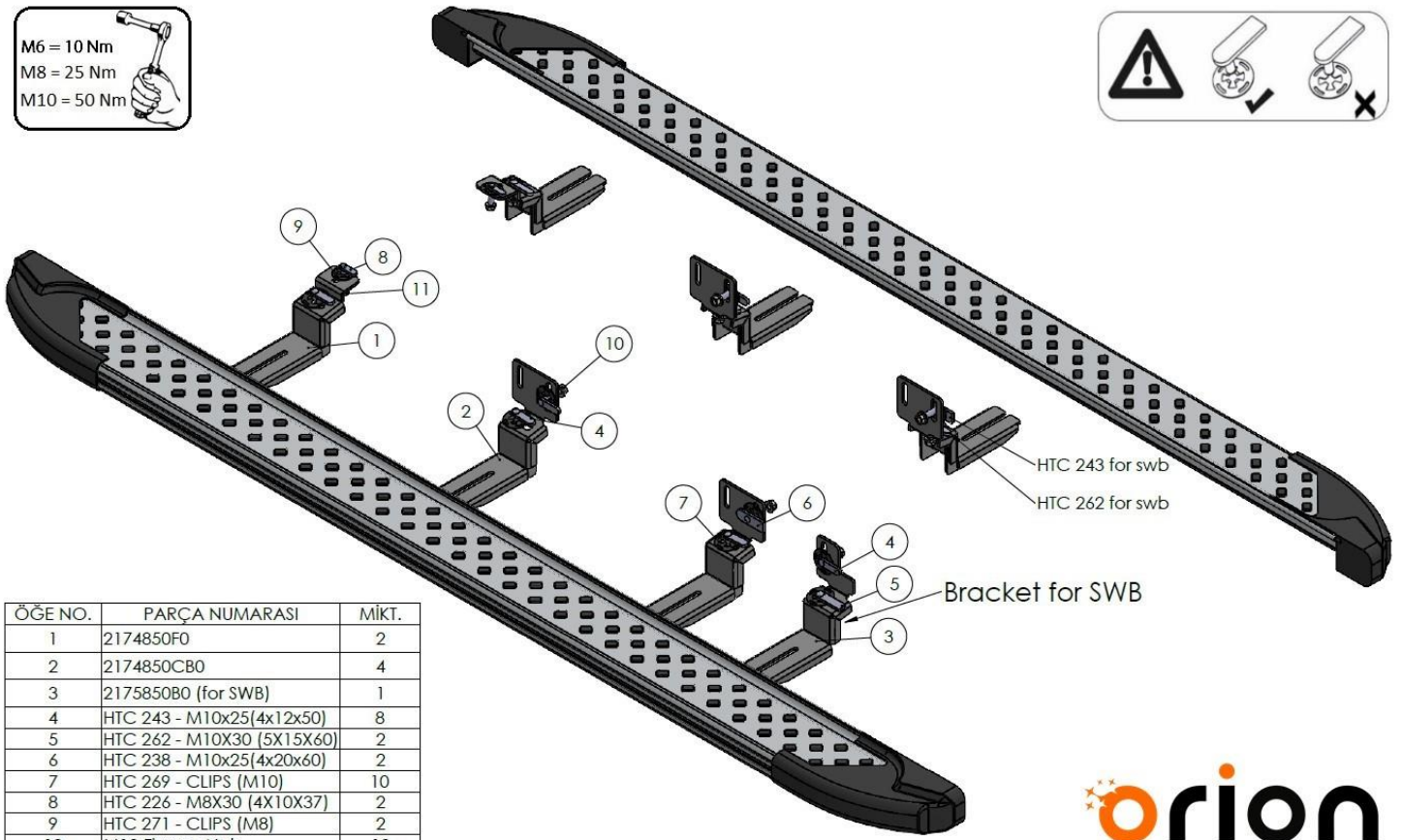
60 min.

Safety Instructions

- Carefully unpack the product and check whether the product is correct and complete. (Blows, scratches, dents, etc.)
- Two personnel should be present during the assembly process. Perform the assembly process with two people.
- Take all your safety precautions before starting the assembly.
- Take the vehicle to be assembled to the area to be mounted in a suitable and positioned position. (Lift etc.)
- While the vehicle is being taken off the lift, position it parallel to the lift and properly.
- Be sure to supply the tools required for the assembly process in advance.
- Check that all materials are complete and complete by referring to page 3 of the installation manual.
- When attaching the product to the apparatus, the forward, backward / right, left settings should be correct. Care should be taken not to collide with the mat or any other place on the vehicle.
- During the assembly of the product, carefully follow all the steps by carefully following the assembly guide that comes out of the box of the product.
- The product apparatus is designed to assemble to your vehicle without any welding. Do not weld in any way.
- Do not tighten the bolts before aligning the product to the apparatus and the vehicle.
- After making all your adjustments, tighten all the bolts.
- Do not throw away the boxes until the assembly process is completed.
- Finally, when the assembly is finished, make your checks and finish the process and throw the packaging away.

Note: Our company is not responsible for the problems caused by not following the general safety instructions above.

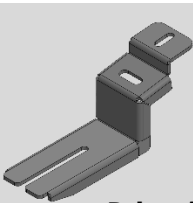
M6 = 10 Nm
M8 = 25 Nm
M10 = 50 Nm



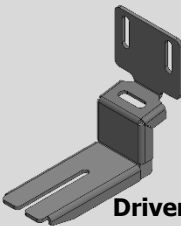
ÖGE NO.	PARÇA NUMARASI	MİKT.
1	2174850F0	2
2	2174850CB0	4
3	2175850B0 (for SWB)	1
4	HTC 243 - M10x25 (4x12x50)	8
5	HTC 262 - M10x30 (5X15X60)	2
6	HTC 238 - M10x25 (4x20x60)	2
7	HTC 269 - CLIPS (M10)	10
8	HTC 226 - M8x30 (4X10X37)	2
9	HTC 271 - CLIPS (M8)	2
10	M10 Flange Nut	10
11	M8 Flange Nut	2

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automotive

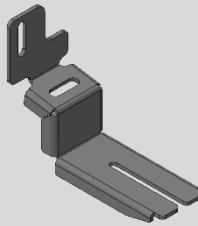
Box Contents



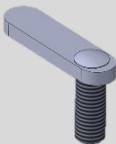
**Driver/Passenger Side
F0 Bracket
x2**



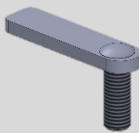
**Driver/Passenger Side
CB0 Bracket
x4**



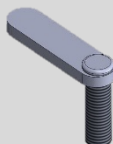
**Driver Side
B0 Bracket(SWB)
x1**



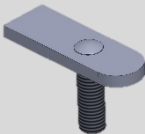
**HTC 243 – M10x25
(4X12X50)
x8**



**HTC 262 – M10X30
(5x15x60)
x2**



**HTC 226 – M8X30
(4x10x37)
x2**



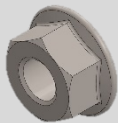
**HTC 238 – M10x25
(4X20X60)
x2**



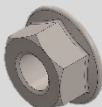
**HTC 269
M10 CLIPS
x10**



**HTC 271
M8 CLIPS
x2**

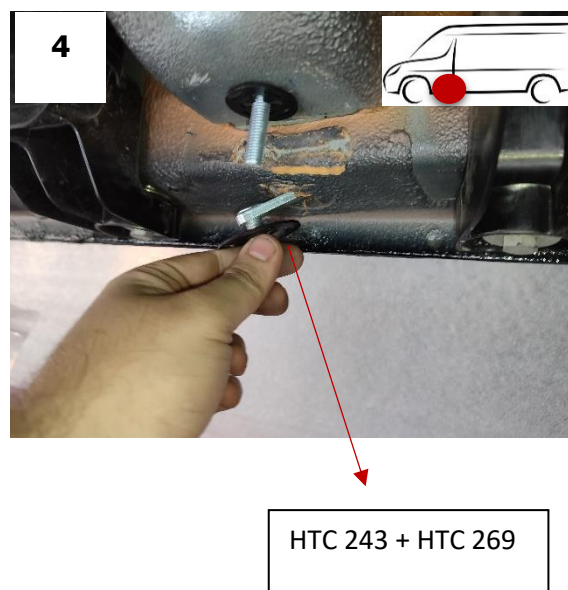
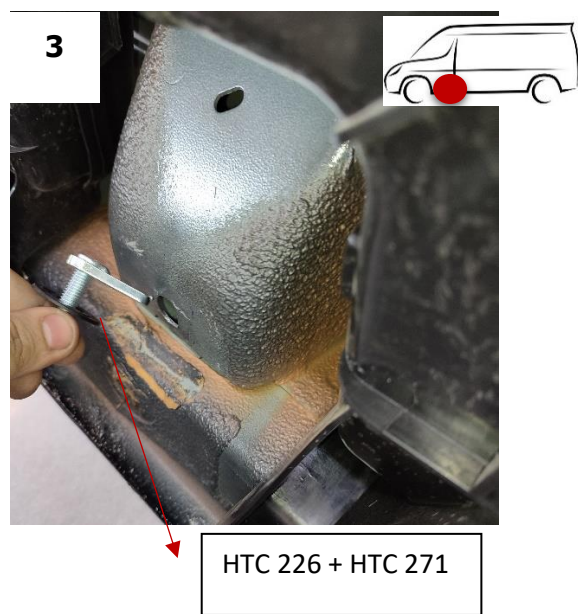
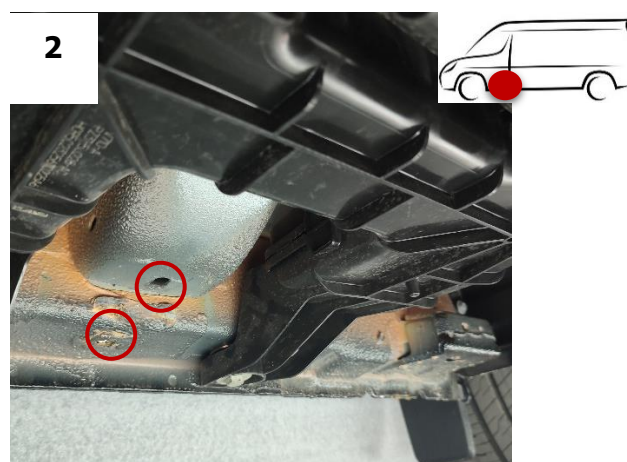


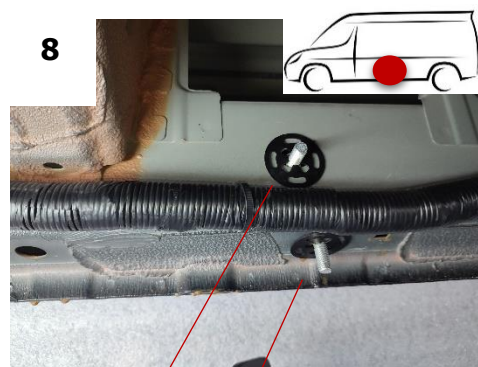
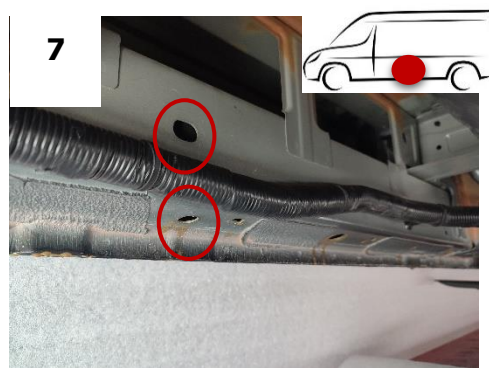
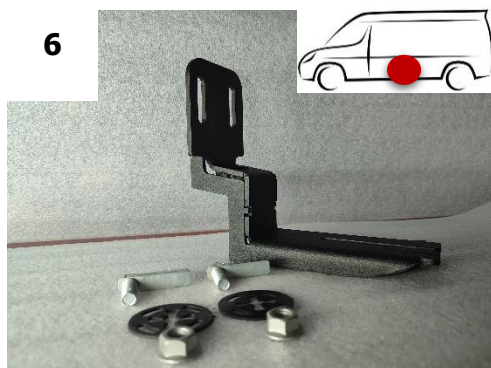
**M10
FLANGE NUT
x10**



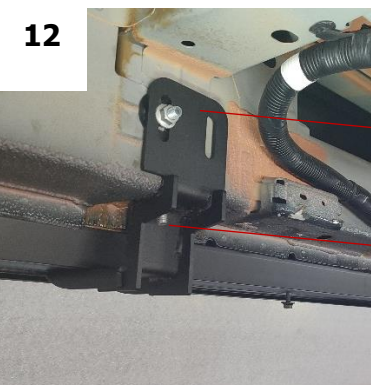
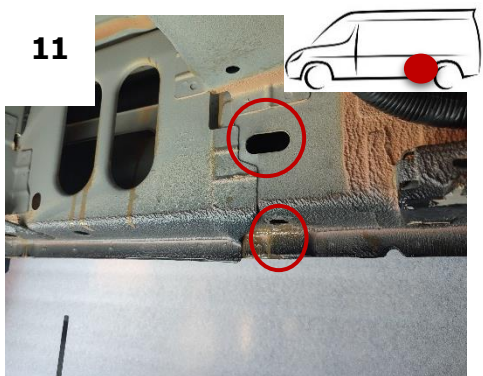
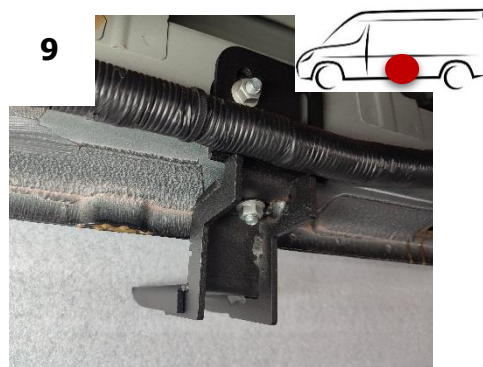
**M8
FLANGE NUT
x2**

Brackets Assembly





HTC 243 + HTC 269



HTC 238 + HTC 269

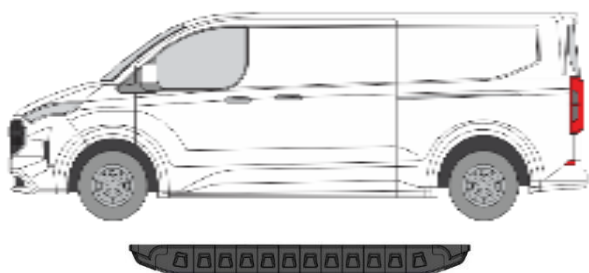
HTC 243 + HTC 269



SWB

REPEAT FOR OTHER SIDE

Side Steps Assembly



Important! After positioning the step in the appropriate position, tighten the M8 nuts with 25 Nm and the M10 nuts with 50 Nm.

